Recycling Markets in 2020: What's Next for Curbside Recycling in California

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Potential Industries Inc.

Potential Industries? Who's that?

- Founded in Wilimington in 1975
- Family owned, privately held company
- Core business is processing and marketing recyclable paper, plastics, glass and metals to consuming mills in Asia and North America
- Provider of recycling services to large haulers (WM, Athens, CR&R, Republic) and municipalities (City of Long Beach, LA, Torrance) throughout Southern California
- Leader in adopting technology to efficiently sort curbside materials to their highest and best use.
- Direct supplier of recyclable materials to consuming mills in Asia and North America. Top ten exporter from Port of LA and Long Beach



Evolution of Curbside Recycling in CA: 1990 - 2020

- 1990 1995 Cities throughout California begin implementation of curbside recycling programs to meet the requirements of AB 939 to achieve 50% reduction or recycling by 2000
- 1992 Potential begins operation of one of the first residential sorting operations in Southern California. City of Long Beach dual stream collection program begins, collecting paper in one stream and plastic, glass and aluminum in another
- 1995 2000 Curbside programs evolve to single stream collection, with paper, plastic, glass and other materials being mixed together. Potential upgrades its sorting capabilities to more effectively separate different material types through the use of screens and magnets
- 2000 2015 Demand from mills and end users in China and other Asian countries drives the market and increases competition for curbside materials. Cities add more materials to the acceptable materials list. Contamination levels increase.
- 2015 2020 China begins implementing policies to restrict contamination levels in imported materials. Bans of Mixed Plastic and Paper follow in 2018



What's In The Bin? Material Composition

Paper 50%	•OCC25%•Newspaper10%•Mixed Paper15%	
Plastics 10%	•PET #1 2% •HDPE #2 2% •PP #5 3% •MRP / Other 3%	
Metal 7%	•Tin Cans 2% •Aluminum 1% •Scrap Metals 4%	
Glass 13%		
Residue 20%	 Plastic Film / Bags Wet, Contaminated Material Food Waste Plastic 3 - 7 	
	•Textiles	
	•Textiles	

Where Does It Go? Material Markets

Paper 50%	 OCC Newspaper Mixed Paper China, Taiwan, Vietnam Korea, China Indonesia, Malaysia
Plastics 10%	 PET #1 California, Mexico HDPE #2 Domestic US, Export PP #5 Domestic US MRP / Other Various Export
Metal 7%	 Tin Cans Domestic US Aluminum Domestic US Scrap Metals Southern California
Glass 13%	•3 Mix Glass Southern California
Residue 20%	•SERRF •Landfill

What did China do?

• Change import license 2017 and beyond

• Ban mix paper n plastic effective Jan 1, 2018

• Prohibitive level 1/2 % effective March 1, 2018

• Change inspection procedures 2018 and beyond

Materials of Interest



Exports of OCC & Kraft Paper increased by 30% in 2018. China imported 75% of all California OCC exports. increased in the last quarter of 2018 as Chinese importers attempted to purchase as much material as possible before new quotas took effect in



Calendar Year 2018 California Exports of Recyclable Materials

Potential's Investment in Advanced MRF Technology

In 2018 Potential Industries completed a \$20 Million dollar upgrade to our Material Recovery Facility.

Our system has two lines, and is capable of processing 60+ tons per hour.

The MRF uses a combination of manual sorting (Pre-sort and Post-sort QC), mechanical screens and optical sorting units.

The investment has allowed Potential to meet the high standards now required by China and other countries



MRF Sorting Costs v. Blended Value

- Sorting Costs \$50, \$100, \$150 per ton
- Blended Value \$150, \$100, \$50 per ton
- Technology and Labor costs increasing
- Scrap value decreasing
- CRV value fluctuates
- Disposal costs increasing
- Source Separated Residential Commingled Ton moved from positive \$ to negative \$
- Some Municipalities have modified or discontinued curbside programs due to increased costs

The Cost of Contamination

Contamination is the single largest driver of cost increases in recycling operations. Contamination levels have increased over the past several years due to the inclusion of materials with limited markets (esp. plastic packaging)

As consuming mills in Asia have lowered their threshold of acceptable levels of contamination below 1%, Material Recovery Facilities such as Potential have increased their labor, equipment, and disposal costs to meet the demand.

3 main types of contamination: Trash (items that should not be in the bin), Moisture (excess moisture makes recyclable materials difficult to sort) and Unmarketable Plastics







Where do we go from here?

- Realistic assessment of where we are today: Increased contamination in Curbside leads to higher sorting costs and limited markets for material
- SWOT analysis of sorting and marketing options: Market drives demand for higher quality material but also more advanced sorting
- Decisions on collection and sorting method
- Modify list of acceptable materials for MRF: Sustainable recycling means some items should be excluded. If there are no markets can some items be considered recyclable
- Educate and Incentivize participants: Accountability is the key